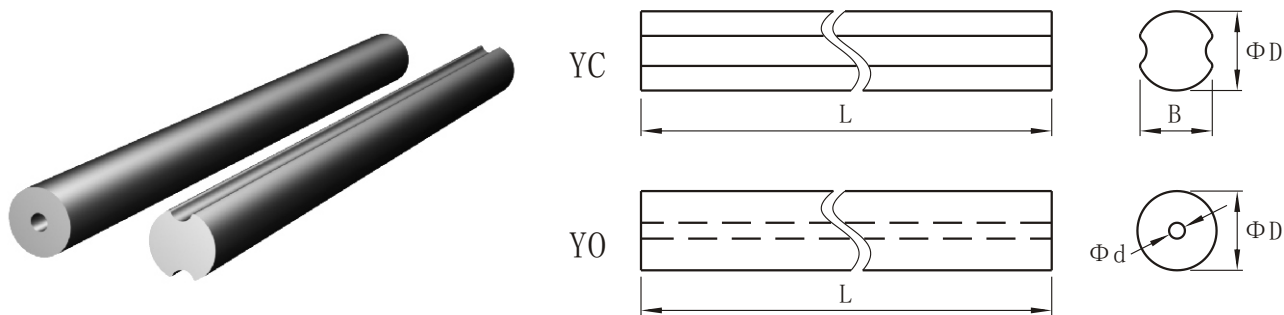


# YC & YO TYPE WELDING ROD CORES



(MATERIALS): R2Kw Curie Temperature  $\geq 280^{\circ}\text{C}$

## YC TYPE CORES Dimensions

| CORES TYPE | $\Phi D$ | L     | B    | CORES TYPE | $\Phi D$ | L     | B  | CORES TYPE | $\Phi D$ | L     | B   |
|------------|----------|-------|------|------------|----------|-------|----|------------|----------|-------|-----|
| YC5×100    | 5±0.4    | 100±5 | 3.5  | YC20×140   | 20±0.7   | 140±5 | 17 | YC11×200   | 11±0.6   | 200±7 | 8.5 |
| YC6×100    | 6±0.4    | 100±5 | 4.5  | YC22×140   | 22±0.8   | 140±5 | 19 | YC12×200   | 12±0.6   | 200±7 | 9   |
| YC8×120    | 8±0.5    | 120±5 | 6    | YC24×140   | 24±0.8   | 140±5 | 21 | YC13×200   | 13±0.6   | 200±7 | 10  |
| YC8×140    | 8±0.5    | 140±5 | 6    | YC25×140   | 25±0.8   | 140±5 | 22 | YC14×200   | 14±0.6   | 200±7 | 11  |
| YC10×100   | 10±0.5   | 100±5 | 8    | YC28×140   | 28±0.9   | 140±5 | 25 | YC15×200   | 15±0.7   | 200±7 | 12  |
| YC10×120   | 10±0.5   | 120±5 | 8    | YC30×140   | 30±0.9   | 140±5 | 27 | YC16×200   | 16±0.7   | 200±7 | 13  |
| YC10×140   | 10±0.5   | 140±5 | 8    | YC32×140   | 32±1.1   | 140±5 | 29 | YC17×200   | 17±0.7   | 200±7 | 14  |
| YC13×100   | 13±0.5   | 100±5 | 0    | YC35×140   | 35±1.1   | 140±5 | 32 | YC18×200   | 18±0.7   | 200±7 | 15  |
| YC13×140   | 13±0.6   | 140±5 | 0    | YC6×200    | 6±0.5    | 200±7 | 4  | YC20×200   | 20±0.7   | 200±7 | 17  |
| YC12×140   | 12±0.6   | 140±5 | 9    | YC7×200    | 7±0.5    | 200±7 | 5  | YC21×200   | 21±0.8   | 200±7 | 18  |
| YC14×140   | 14±0.6   | 140±5 | 11.5 | YC8×200    | 8±0.5    | 200±7 | 6  | YC22×200   | 22±0.8   | 200±7 | 19  |
| YC15×140   | 15±0.7   | 140±5 | 12   | YC9×200    | 9±0.5    | 200±7 | 7  | YC24×200   | 24±0.8   | 200±7 | 21  |
| YC16×140   | 16±0.7   | 140±5 | 13   | YC10×200   | 10±0.5   | 200±7 | 8  | YC25×200   | 25±0.8   | 200±7 | 22  |
| YC17×140   | 17±0.7   | 140±5 | 14   | YC10×160   | 10±0.5   | 160±5 | 8  | YC30×200   | 30±0.9   | 200±7 | 27  |
| YC18×140   | 18±0.7   | 140±5 | 15   | YC10×180   | 10±0.5   | 180±5 | 8  | YC32×160   | 32±1.0   | 200±7 | 29  |

## YO TYPE CORES Dimensions

| CORES TYPE   | $\Phi D$ | $\Phi d$ | L     | CORES TYPE  | $\Phi D$ | $\Phi d$ | L     | CORES TYPE   | $\Phi D$ | $\Phi d$ | L     |
|--------------|----------|----------|-------|-------------|----------|----------|-------|--------------|----------|----------|-------|
| Y012×3×140   | 12±0.6   | 3±0.5    | 140±5 | Y020×6×200  | 20±0.7   | 6±0.7    | 200±5 | Y040×15×120  | 40±1.5   | 15±0.7   | 120±5 |
| Y013×3×140   | 13±0.6   | 3±0.5    | 140±5 | Y022×6×200  | 22±0.8   | 6±0.7    | 200±5 | Y045×20×160  | 45±1.5   | 20±0.8   | 160±6 |
| Y013.5×3×140 | 13.5±0.6 | 3±0.5    | 140±5 | Y024×6×200  | 24±0.8   | 6±0.7    | 200±5 | Y050×20×120  | 50±1.5   | 20±0.8   | 120±5 |
| Y014×3×140   | 14±0.6   | 3±0.5    | 140±5 | Y025×6×200  | 25±0.9   | 6±0.7    | 200±5 | Y060×25×200  | 60±1.5   | 25±0.9   | 200±7 |
| Y015×4×140   | 15±0.7   | 4±0.5    | 140±5 | Y028×9×200  | 28±0.9   | 9±1.0    | 200±5 | Y060×33×150  | 60±1.5   | 33±1.5   | 150±6 |
| Y016×4×140   | 16±0.7   | 4±0.5    | 140±5 | Y030×9×200  | 30±0.9   | 9±1.0    | 200±5 | Y080×33×210  | 80±1.5   | 33±1.5   | 210±7 |
| Y017×4×140   | 17±0.7   | 4±0.5    | 140±5 | Y032×10×200 | 32±1.0   | 10±1.0   | 200±5 | Y0100×50×200 | 100±1.5  | 50±1.5   | 200±7 |
| Y018×4×140   | 18±0.7   | 4±0.5    | 140±5 | Y035×10×200 | 35±1.2   | 10±1.0   | 200±5 |              |          |          |       |