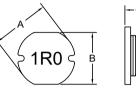
P/N: FASDR1004-1R0M8R7

### Outline Dimensions(Unit:mm)









Orthographic view

Side view

±0.30

С

±0.30

D

REF

3.30

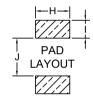
Bottom view

9.00 4.00 **Electronical Schematic** 

±0.30

Suggested Pad layout





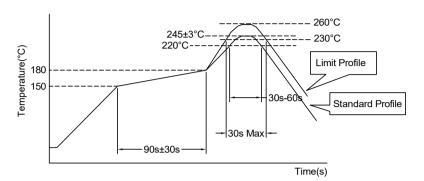
Н	9.50 REF
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# Electrical Characteristics(at 25°C)

Inductance 100KHz,0.25V	DC Resistor	Isat (A Max)
1.00uH±20%	0.012Ω Max	L(8.70A)≥90%*L0A

<sup>\*\*\*</sup>Storage Temperature: -40°C~+125°C

#### Recommended Soldering Temperature Graph.



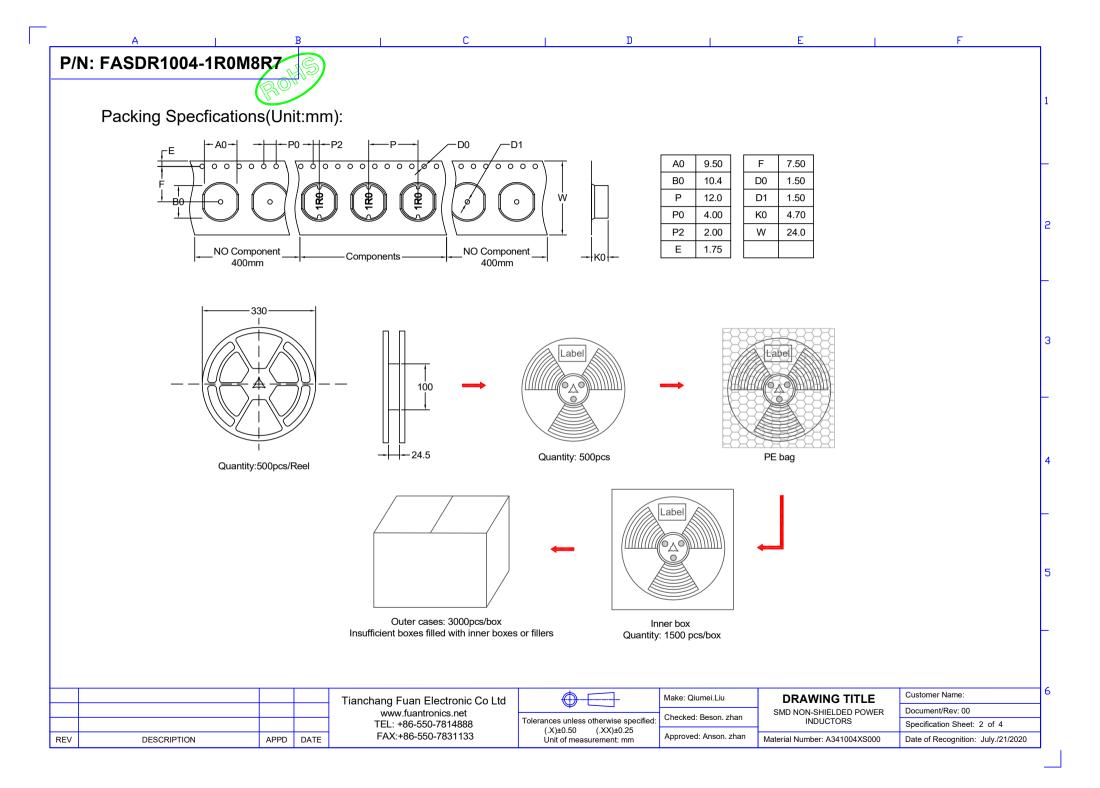
	Standard Profile	Standard Profile
Pre-heating	150~180°C	,90s±30s
Heating	above 220°C,30s-60s	above 240°C,30s Max
Peak temperature	245°C±3°C	260°C,10s
Cycle of reflow	2 times	2 times

***Operating Temperature: -40°C~+125°C
(Temperature rise included)

<sup>\*\*\*</sup>Weight:Approx 1.35g.

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					T. I	Checked: Beson, zhan		
				TEL: +86-550-7814888	Tolerances unless otherwise specified:		INDUCTORS	Specification Sheet: 1 of 4
				EAN . 00 EE0 7004400	(.X)±0.50 (.XX)±0.25			· ·
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<sup>\*\*\*</sup>Storage Humidity:RH10%~70%



## Reliability Testing:

Ltem	Specified value	Test methods
High temperature Storage test Reference documents: MIL-STD-202G Method 108A	1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%.	Temperature:85±2°C Time:96±2 hours.  Tested not less than 1 hour, not more than 2 hours at room temperature.  Temperature  **Temperature**  **
Low temperature Storage test. Referencedocuments: IEC 68-2-1A 6.1 6.2	1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%.	Temperature:25±2°C Time:96±2 hours.  Tested not less than 1 hour, not more than 2 hours at room temperature.  Room   Gentleman   Gentleman
Humidity test Reference Documents: MIL-STD-202G Method 103B	1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%.	1.Dry oven at a temperature of 40°±5°C for 24 hours. 2.Measurements At the end of this period 3.Exposure:Temperature:40±2°C,Humidity: 93±3%RH Time:96±2 hours. 4.Tested while the specimens are still in the chamber. 5.Tested not less than 1 hour, nor more than 2 hours at room temperature.  40°C 93%RH High temperature High humidity High temperature
Heat endurance of Reflow soldering	1.No case deformation or change in appearance. 2.ΔL/L≤10%. 3.ΔQ/Q≤30%. 4.ΔDCR/DCR≤10%.	Preheat:150°C,60 second. Solder:Sn/Ag/Cu. Solder:Temperature:260±5°C. Flux:Rosin flux. Reflow peak time 10 second at 260°C

Ltem	Specified value	Test methods
Thermal shock test Reference documents: MIL-STD-202G Method 107G	1.No case deformation or change in appearance. 2.∆L/L≤10%. 3.∆Q/Q≤30%. 4.∆DCR/DCR≤10%. For T:weighe≤28g:15 Min 28g≤weight≤136g:30 Min	First-40°C for T time,next+125°C Ttime as 1 cycle. Go through 20 cycles.
Solderability test Reference documents: MIL-STD-202G Method 208H IPC J-STD-002B	Terminals area must have 95% Min. Solder coverage.	Dip pads in flux then dip in solder pot at 245±5°C for 5 second. Soler:Sn(93.5)Ag(3.5). Flux:Rosin flux.
Vibration test Reference documents: MIL-STD-202G Method 201A	1.No case deformation or change in appearance. 2.∆L/L≤10%. 3.∆Q/Q≤30%. 4.∆DCR/DCR≤10%.	Apply frequency 10~55Hz. 0.75mm amplitude in each of perpendicular direction for 2 hours.(total 6 hours).
Drop test Reference documents: MIL-STD-202G Method 203G	1.No case deformation or change in appearance. 2.△L/L≤10%. 3.△Q/Q≤30%. 4.△DCR/DCR≤10%. For T:weighe≤28g:15 Min 28g≤weight≤136g:30 Min	Packaged & Drop down from 1m with 981m/s2(100G)attitude in 1 angle 1 ridges & 2 surfaces orientations.
Terminal strength push test Reference documents: JIS C 5321:1997	Pulling test: DEFINE:A:sectional area of terminal A≤8(Sq M) Force≥5N time:30sec 8(Sq M) <a≤20(sq 20(sq="" bending="" force≥10n="" force≥20n="" m)="" m)<a="" not="" off<="" on="" pcb,after="" products="" pull="" pulling="" should="" soldering="" td="" terminal="" test,="" test:="" testand="" the="" time:10sec=""><td>Bend the testing PCB at middle point, the deflection shall be 2mm  Pulling lest  R0.5  Bending test</td></a≤20(sq>	Bend the testing PCB at middle point, the deflection shall be 2mm  Pulling lest  R0.5  Bending test

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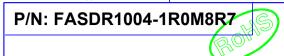
<b>—</b> —	Make: Qiumei.Liu	
Tolerances unless otherwise specified:	Checked: Beson. zhan	
(.X)±0.50 (.XX)±0.25 Unit of measurement: mm	Approved: Anson. zhan	М

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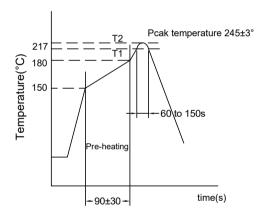
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Document/Rev: 00
Specification Sheet: 3 of 4
Date of Recognition: July./21/2020

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Ltem	Specified value	Test methods
Resistance to solvent test Reference documents: IEC 68-2-45:1993	No case deformation or change in appearance,or obliteration of marking	To dip parts into IPA solvent for 5±0.5Min, then drying them atroom temp for 5 Min,at last,to brushing making 10 times.
Electronic characteristic test of major products	Refer to catalogue of specific products	Refer to catalogue of specific products
Overload test Reference documents:	1.During the test no smoke,no peculiar,smell, no fire	Apply twice as rated current for 5 minutes.

#### Recommended solderability temperature profile:



Use rosin-based flux
Don't use high acidic flux with halide content exceeding 0.2(wt)% (chlorine conversion value).
Use lead-free solder, use Sn-3.0Ag-0.5Cu solder
Standard thickness of solder paste:0.12-0.15mm

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Customer Name:
Document/Rev: 00
Specification Sheet: 4 of 4
Date of Recognition: July./21/2020

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